

With Four locations  
to serve you!

Inver Grove  
Heights, MN  
651-455-9775  
888-377-6590

Blaine, MN  
763-785-6900  
866-507-4113

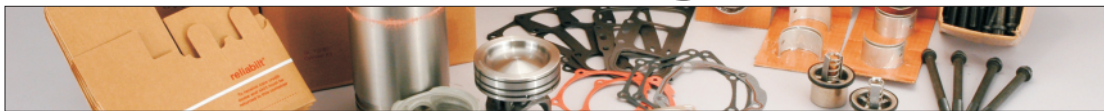
Billings, MT  
406-252-5121  
800-736-5264

Great Falls, MT  
406-454-1311  
800-735-7003

Schedule your truck  
for an engine  
overhaul today!

# Step-Up Overhauls for MBE 4000 Engines\*

**Includes:**  
Oil & Fuel Filters and  
Engine Oil & Coolant!



Step 1 Overhaul **\$ 6,999.00**

EGR Equipped **\$ 9,399.00**

Start with the Basic Overhaul for your MBE 4000 engines contains Cylinder Kits, Gasket Set, Lower Bearing Kit, Thermostat Kit, Cylinder Head Bolts, Fuel Line Hardware Kit, High-pressure Fuel Line, Transfer Tubes. Includes a 1 year parts warranty on all reliabilt® components. Includes \$100.00 Cash Discount. **Includes: Seal Rings for Fuel System, Turbocharger Cooling and Constant Throttle Valve lines.**

Add Cylinder Head **\$ 2,899.00**

Step 2 Overhaul **\$ 9,999.00**

EGR Equipped **\$ 12,399.00**

StepUP to the Super Overhaul with the addition of reliabilt® Cylinder Head and Rocker Arm Assembly to your Basic Overhaul and get a 1 Year Power Protection Plan.† **Includes: Seal Rings for Fuel System, Turbocharger Cooling and Constant Throttle Valve lines.**

Step 3 Overhaul **\$ 11,599.00**

EGR Equipped **\$ 15,499.00**

A Complete Overhaul includes the Step 2 Overhaul Parts plus reliabilt® Injectors, Turbocharger and Water pump and a Stepped-Up 2 Year/200,000 mile Power Protection Plan.† **Includes: Seal Rings for Fuel System, Turbocharger Cooling and Constant Throttle Valve lines.**

Step 4 Replacement Engine - 3 Year Warranty

StepUp to a reliabilt® ¾ engine and receive a 3 year/300,000 Mile P3-33 Extended Warranty.† Have us install the engine for you and you can opt for a \$750.00 discount on your repair in lieu of extended warranty!

\* Prices shown apply to MBE 4000 engines only. Steps 1, 2 & 3 as well as select reliabilt components include labor to install, PowerGuard™ filter maintenance kit, PowerGuard™ oil and PowerCool™ coolant. Detroit Diesel Step discounts are included in prices shown. Cores exchanged must be "like for like" and are subject to an additional core charge. EGR customers must replace EGR valve to complete a StepUp engine overhaul. Engines equipped with integral turbo brake assemblies are extra. Prices are good at all Istate Truck Center Locations and do not include applicable sales tax. All prices are subject to change without notice. Contact our service representative for complete details.

† Power Protection Plan rules apply-Not all engines are eligible for additional warranty coverage. Ask your Service Representative for details. Extended Warranty coverage may be waived in lieu of additional discounts on Steps 1, 2 and 3.

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**Run Smart<sup>SM</sup>**